

technical data: rotating shearing line

Model		800	1250	1850	1850
Blank width	mm	400~800	400~1250	400~1850	400~2150
Blank thickness	mm	0.5~3.5	0.5~3.5	0.5~3.5	0.5~3.5
Coil weight	ton	~35	~35	~35	~35
Coil ID	mm	508, 610	508, 610	508, 610	508, 610
Coil OD	mm	750~2000	750~2000	750~2000	750~2000
Yield strength	MPa	150~480	150~480	150~480	150~480
Tensile strength	MPa	270~780	270~780	270~780	270~780
Shearing length	mm	400~5000	400~5000	400~5000	400~5000
Shearing accuracy	mm/m	±0.2	±0.2	±0.2	±0.2
Leveling accuracy	mm/m	≤ 1	≤ 1	≤ 1	≤ 1
Stacking height	mm	max. 500	max. 500	max. 500	max. 500
Stack weight	ton	max. 10	max. 10	max. 10	max. 10
Production Rate, max.	pieces/min	110	110	110	110