

technical data: blanking line

Tonnage		800 ton
Material		Cold rolled steel plate, hot rolled acid pickled steel plate, galvanized steel plate
Blank width	mm	400 x 2000
Blank thickness	mm	0.5~2.6
Coil weight	ton	20
Coil ID	mm	450 x 520/550 x 620
Coil OD	mm	max. 2000
Yield strength	MPa	max. 400
Tensile strength	MPa	max. 600
Blanking press	ton	800
Number of press strokes	spm	10~60
Blanking length	mm	400 x 4000
Feeding accuracy	mm/m	±0.3
Leveling accuracy	mm/m	1.5
Stacking height	mm	500+220
Stack weight	kg	max. 8000
Max. speed	m/min	90

600 ton	500 ton
Cold rolled steel plate, hot rolled acid pickled steel plate, galvanized steel plate	Cold rolled steel plate, hot rolled acid pickled steel plate, galvanized steel plate
400 x 1850	400 x 1850
0.5~3.0	0.5~2.6
20	20
470 x 520/570 x 620	470 x 520/570 x 620
max. 2000	max. 2000
max. 400	max. 400
max. 600	max. 600
600	500
10~60	10~50
400 x 4000	400 x 4000
±0.3	±0.3
1.5	1.5
500+220	500+220
max. 10000	max. 10000
80	80

500 ton
Cold rolled steel plate, hot rolled acid pickled steel plate, galvanized steel plate
400 x 1900
0.5~2.5
20
470 x 520/570 x 620
max. 2000
max. 400
max. 600
500
10~50
300 x 4000
±0.3
1.5
500+220
max. 10000
80