

technical data: lamination blanking line

Material		silicon steel sheet 35Z155
Blank width	mm	200~1200
Blank thickness	mm	0.2~1.0
Coil weight	ton	8
Coil ID	mm	508
Coil OD	mm	max. 1400
Yield strength	MPa	max. 280
Tensile strength	MPa	max. 600
Blanking press	ton	400
Number of press strokes	spm	10~60
Stacking height	mm	600 x 150
Stack weight	kg	max. 4000
Max. speed	m/min	150
Feeding accuracy	mm/m	± 0.2
Leveling accuracy	mm/m	1