

technical data: progressive die press

Model #		S2J-400	S2J-500	S2J-630	S2J-800	S2J-1000	S2J-1200
Nominal capacity	kN	4000	5000	6300	8000	10000	12000
Nominal stroke	mm	10	9	7	6.5	13	10
Slide stroke	mm	350	350	350	300	500	400
Strokes of slide	spm	15~40	20~40	25~50	15~50	15~35	15~40
Shut height (SDAU)	mm	700	800	900	1000	1000	1000
Slide adjustment	mm	250	300	400	500	400	500
Bolster area (FB x LR)	mm	1200 x 2600	1400 x 3200	1600 x 3800	1800 x 4000	1800 x 5500	1800 x 5000
Slide bottom area (FB x LR)	mm	1200 x 2600	1400 x 3200	1600 x 3800	1800 x 4000	1800 x 5500	1800 x 5000